

TECHNICAL SERVICE BULLETIN

SUBJECT: AC50-55 INCORRECT COUPLING FLANGE STUDS

Products Affected: CN201154, shipped in December 2008 and January 2009

Effective Date: 4-FEB-2009

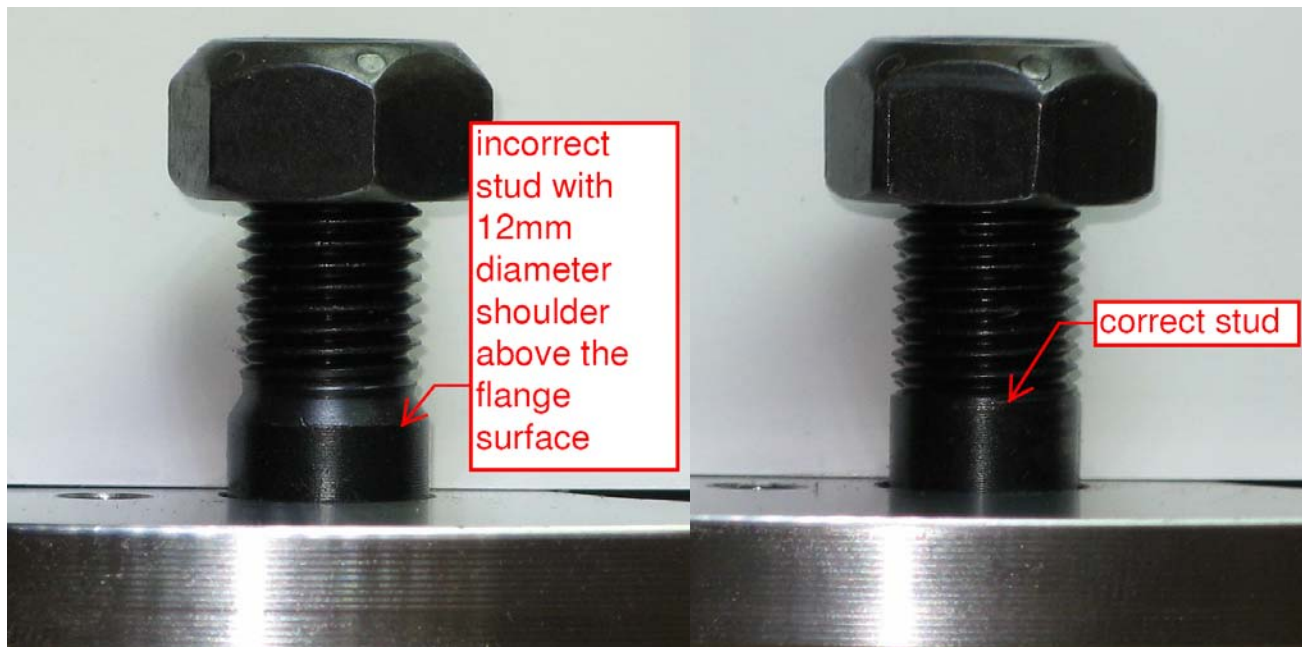
Telma model CN201154 shipped in December 2008 and January 2009 may have incorrect studs installed. On some units the flange studs may have an incorrect shoulder dimension. The problem did not occur in serial number sequence.

The incorrect stud has a shoulder diameter of 12mm which extends above the surface of the retarder flange face and does not allow the correct mating of flange yoke to the Telma companion flange.

On models that have the incorrect studs installed it is permissible to increase the diameter of the four holes of the flange yoke to 0.488 - 0.500 inches. This can generally be accomplished by using a ½" drill bit to increase the hole size in the flange yokes.

Note: Remove all burrs and metal shavings from the flange yoke to ensure a good mating of the two metal surfaces.

Below are examples of the incorrect and correct studs.



If you have any questions about this service bulletin contact Telma Engineering at 800 797-7714 or submit an incident report at www.telmausa.com with your questions 24 hours a day / 7 days a week.

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