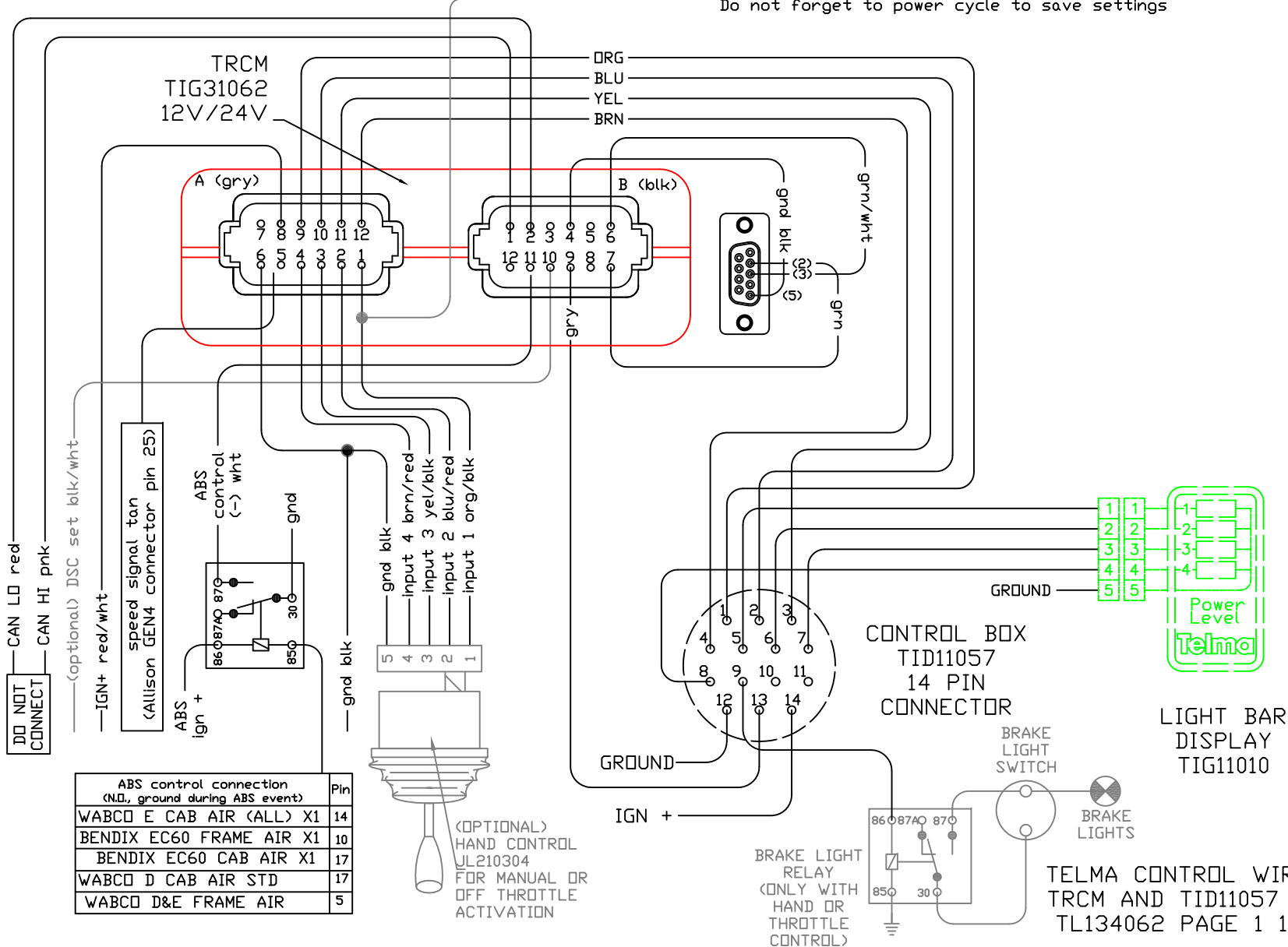
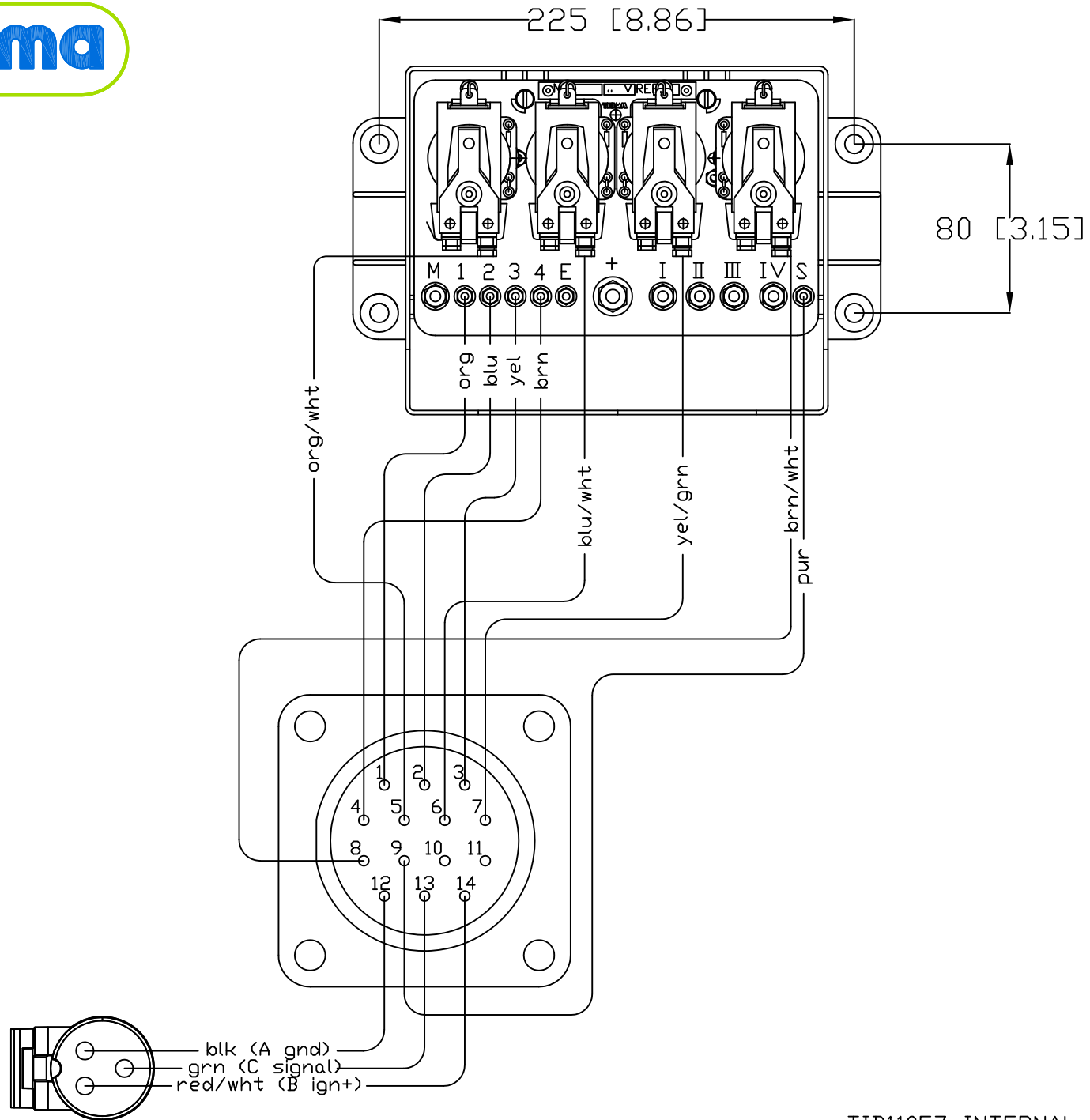


(OPTIONAL)  
 THROTTLE ACTIVATION RELAY  
 CAUTION: THROTTLE ACTIVATION TURNS OFF WHEN TRANSMISSION SHIFTS OUT OF LOCK-UP USUALLY AT ABOUT 12-14 MPH

- CONNECT TO PC FOR FINAL CONFIGURATION CHECK AND DIAGNOSTICS
1. set transducer voltages to stage1=1.3, stage2=1.5, stage3=1.7, stage4=1.9
  2. set speed to 0Hz to test function with vehicle stopped
  3. set speed to 14Hz before release
  4. turn ignition off then on to power cycle module and save settings
  5. road test to verify low speed cutoff is approximately 2mph or below

If needed: change speed (Hz) setting for desired Telma cutoff speed.  
 Do not forget to power cycle to save settings

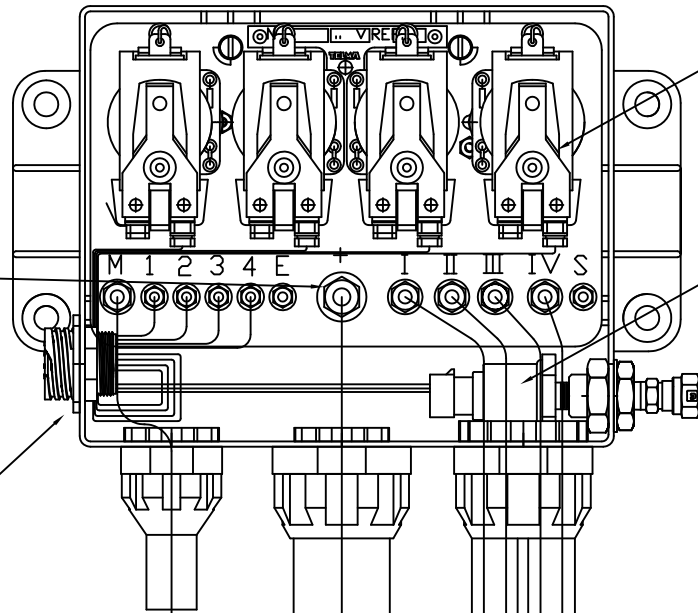






TIGHTENING TORQUES  
 M4: 2Nm (18 lb-in) ±10%  
 M6: 6Nm (53 lb-in) ±10%  
 M8: 14Nm (124 lb-in) ±10%  
 USE MEDIUM STRENGTH LOCTITE  
 ON M8 "+" STUD  
 PAINT MARK ALL CONNECTIONS  
 AFTER TIGHTENING

14 PIN SQUARE  
 FLANGE SOCKET  
 TIG01019  
 FEMALE PINS  
 TIG01022



RELAY BOX GROUND 6G SGX 259/30

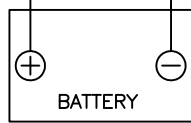
BATT.(+) RED 2/0G 1292/30

STAGE (1) 6G SGX 259/30

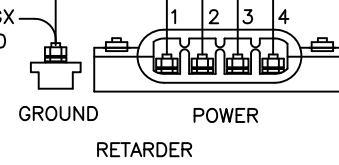
STAGE (2) 6G SGX 259/30

STAGE (3) 6G SGX 259/30

STAGE (4) 6G SGX 259/30



RET GND BLK  
 2/0G SGX  
 1292/30



CONTROL BOX TID11057  
 POWER WIRING CONFIGURATION  
 AND SPECIFICATIONS  
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